

Attorney Docket No. HHI-629US  
PCT/DE01/02486  
WO 02/04147 A1

Page 1, line 3, after the title, insert the following "Background of the Invention".

Page 1, line 4, please delete "according to the preamble of claim 1", and insert after device -- for producing castings--.

Page 1, lines 6-7, please change "a device of this type according to the species" to -- a conventional device--.

Page 1, line 28, insert the following title: "**Summary of the Invention**".

Page 1, lines 29-30, please delete "according to the species".

Page 1, lines 33-34, please delete the paragraph.

Page 3, line 6, insert the following title: "**Brief Description of the Drawings**".

Page 3, line 9, please insert the following title: "**Description of Illustrated Embodiment**".

### **In the Claims**

Please amend claims 1-3 as follows:

1. Device for producing castings out of a fusible or dispersible base material, comprising an injection unit from which the at least partially liquefied material can be injected into a mold, wherein the injection unit has an inlet port for feeding the material, and wherein the injection unit has a chamber with two movable walls which are adapted to move either together in the same direction or in opposite directions so to vary a volume of the chamber, and wherein the two walls forms the cavity,  
wherein one of the two walls is movable into the mold.